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4 SEASONS 5IN1 ALKALI RESISTING PRIMER

Technical Data Sheet



Rev.1 10/2017

FEATURES	
	It is an ideal primer for thr new masory surface where the alkalinity is likly the cause of paint defect
	for the subsequent coating system.Because it is based on high quality acrylic latex, it effectively resists
	saponification on lime plaster, asbestos cement or concrete. It contains a mould control additive
	Typical Use: It is ideal primer for the application on the new masonry surface such as plaster, asbestos sheet, both interior and exterior.
	Sheet, both interior and exterior.
TECHNICAL INFORMATION	
Туре	100% Acrylic Emulsion
Color	White
Film appearance	Matt and not smooth
Solid by volume	31-33 %
Solid by weight	55-57 %
Flash point	N/A °C
Volatile organic compounds (VOCs)	less than 40 gram / litre
Wet film thickness	150 microns
Dry film thickness	50-70 microns
Theoretical coverage.	22-24 sq.meter / 3.75litre / coat
	Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition
	method and technique; as well as the structure and dimensions of the object to be coated.
Touch dry (25-30°C)	30 minutes
Recoat dry (25-30°C)	4 hours
Full cure (25-30°C)	7 days
REFERENCE STANDARD	
	None
APPLICATION	
Tools	Roller, Brush, Spray
Diluent	Clean Water
Dilution (%)	0-5 % (roller and brush)
	0-10 % (spray)
APPLICATION SYSTEM	
Surface Preparation	
New surface	Substrate must be completely cured and dried (~1 month) free
	from oil, grease, mildew.

At a crack width less than 1 mm. and not break continuity

Around the crack. Wider than 1 mm. or a different continuity.

Putty for filling with TOA acrylic acrylic filler.

Putty for filling with TOA Acrylic Sealant.

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Coating system Primer Topcoat	Apply 1 coat of 4-SEASONS 5IN1 ALKALI RESISTING PRIMER Apply 2-3 coat of 4-SEASONS 5IN1 SHEEN ** remark for special system
HANDLING AND STORAGE Storage condition Shelf life	: The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed. : 5 years at 30-35 OC.
HEALTH AND SAFETY	 : Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. : For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.
DISCLAIMER	: The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice.