



FEATURES

It is primer based on red oxide as anticorrosive pigment and a special alkyd as vehicle agent. It is characterized with quick drying, good flow and strong adhesion for metal substrate. Its general purpose is for prime coating on general construction steel such as fabricated, machineries, iron, gates, grills for the windows, ect.

TECHNICAL INFORMATION

Type	Anti-corrosive Primer	
Color	Red	
Film appearance	Matt	
Solid by volume	60%	
Solid by weight	80%	
Flash point	40 °C	
Volatile organic compounds (VOCs)	-	gram / liter
Wet film thickness	67	microns
Dry film thickness	40	microns
Theoretical coverage.	14	sqm. / liter / coat
	51	sqm. / gallon / coat
Touch dry (25-30°C)	20 -40	minutes.
Recoat dry (25-30°C)	4-6	hours.
Full cure (25-30°C)	4-6	days.

Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition method and technique; as well as the structure and dimensions of the object to be coated.

REFERENCE STANDARD

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APPLICATION

Tools	Roller, Brush, Spray
Thinner No.	TOA Thinner No.23 , TOA Thinner No.21
Dilution (%)	10 -15 %

APPLICATION SYSTEM

Surface Preparation	
Old surface (Steel)	Polishing the paint film peeling out and clean the dust, rust and grease-free
New surface	Steel substrate must be prepared ,free from rust,millscale,dirt,loose particles,and waxy contaminate.
Coating system	
Primer Steel	: MD Red Oxide Primer 1-2 coat . (40 μ per coat)
Primer Alloy	:TOA Wash Primer 1 coat for galvanized steel and aluminium alloy surface (10 μ per coat) : MD Red Oxide Primer 1-2 coat . (40 μ per coat)
Topcoat	: MD Enamel gloss 2 coat (25 μ per coat)
Recommendation	: The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is required in confined areas to ensure correct drying.



HANDLING AND STORAGE

Storage condition

: The product must be stored in accordance with national regulations.

Keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition.

Containers must be kept tightly closed.

Shelf life

: 12 months at 30 °C

HEALTH AND SAFETY

: Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

: For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

: The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice.