Technical Data Sheet



Revised 1 Issue Date 19/05/2022

FEATURES

TOA ROOF PAINT

TOA Acrylic Emulsion Roof Paints is a water-based roof paint,based on 100% premium quality pure acrylic resin,that provides high sheen finish,endurable for UV.Light,chemicals,water and scratch. It has a tough and durable film that gives excellent protection and adhesion to the surfaces. Protect discolouration by efflorescence.Contains no added lead and no added mercury for health and environmentally safe.

It is ideal for application of concrete roof, asbestos, all kinds of fiber cement and tennis court.

Type 100% Pure Acrylic Emulsion Paint	
Color Wide range of colours . Please refer to catalog	
Film appearance Semi-Gloss	
Solid by volume 38-40 %	
Solid by weight 51–53 %	
Flash point N/A °C	
Volatile organic compounds (VOCs) less than 10 gram / litre	
Wet film thickness 100-110 microns	
Dry film thickness 40-45 microns	
Theoretical coverage. 30-40 sq.meter / gallon / coat	
Remark - Actual Surface coverage will depend on surface irregularities, Mixing, A	pplication Condition
method and technique; as well as the structure and dimensions of the object to b	e coated.
Touch dry (25–30°C) 30 minutes	
Recoat dry (25-30°C) 2 hours	
Full cure (25-30°C)7days	
REFERENCE STANDARD	
TIS 2321-2549(2006)(Weather Resistant Emulsion Paints),	
TIS 1097-2556(2013)(Acrylic Coating Used in Cement Fiber Roof Tile),	
Green Label Thailand	
APPLICATION	
Tools Roller, Brush, Spray	
Diluent Clean Water	
Diluent Clean Water Dilution (%) 5-10 % (roller and brush)	
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Dilution (%) 5-10 % (roller and brush) 10-20 % (spray)	
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Dilution (%) 5-10 % (roller and brush) 10-20 % (spray) APPLICATION SYSTEM Surface Preparation Old Surface Powdery and chalky surface must be scrubbed and cleaned with water Fungus and mildew growth must be cleaned off before applying microkill. Left to Apply on cracks with TOA Acrylic Filler for the crack width < 1 mm. and not to crack Apply on cracks with TOA Acrylic Sealant for the crack width > 1 mm. and crack Substrate must be completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from oil ,grease and the completely cured and dried (~ 1 month) free from cured and dried (~ 1 mo	ack continueously continueously ,mildew,from
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Revised 1 Issue Date 19/05/2022 Coating system Primer For Old Surface Apply 1 coat of TOA QUICK PRIMER Primer For New Surface Apply 2-3 coats of TOA ROOF PAINT directly to the surface. Apply 2-3 coats of TOA ROOF PAINT Topcoat ** Recommend for deep tone , you should apply middle coat that it has tone lighter before requiring color HANDLING AND STORAGE Storage condition : The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed. Shelf life : 5 years at 30-35 ^oC. HEALTH AND SAFETY : Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. : For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet. DISCLAIMER : The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control,

we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice.